

2 step — CNC milling machine

- mount a 8mm drill onto the machine head
- load the file "support_step1.ai"
- set the exact materials parameters (eg. x=1250 y=1500 z=18)
- adjust the tool settings (depth= 9mm)
- watch the simulation and then click "run"
- load the file "support_step2.ai"
- adjust the tool settings (depth= 18.5mm)

