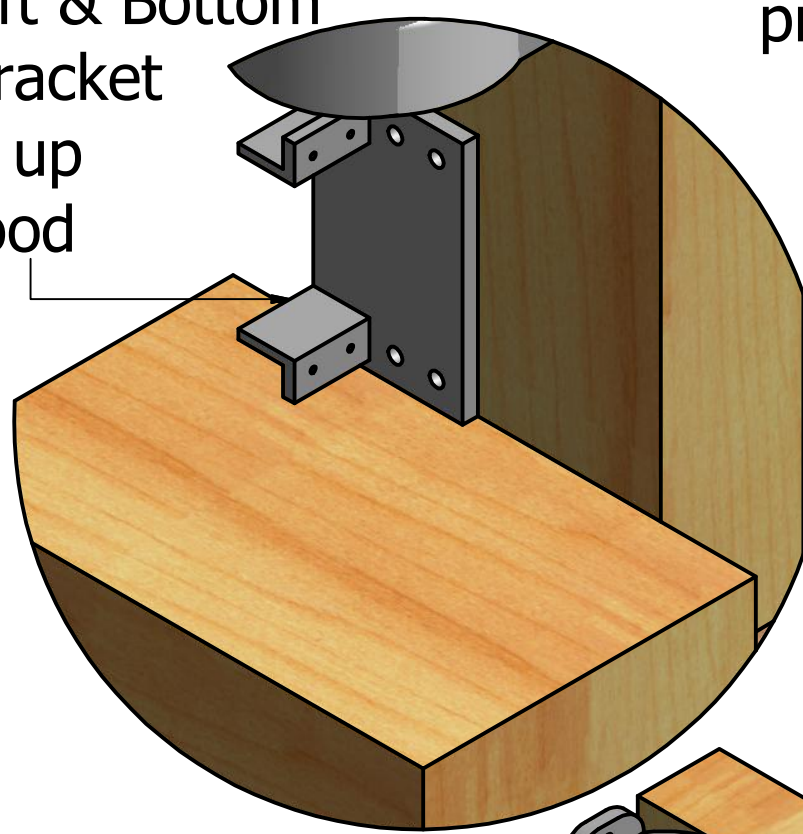


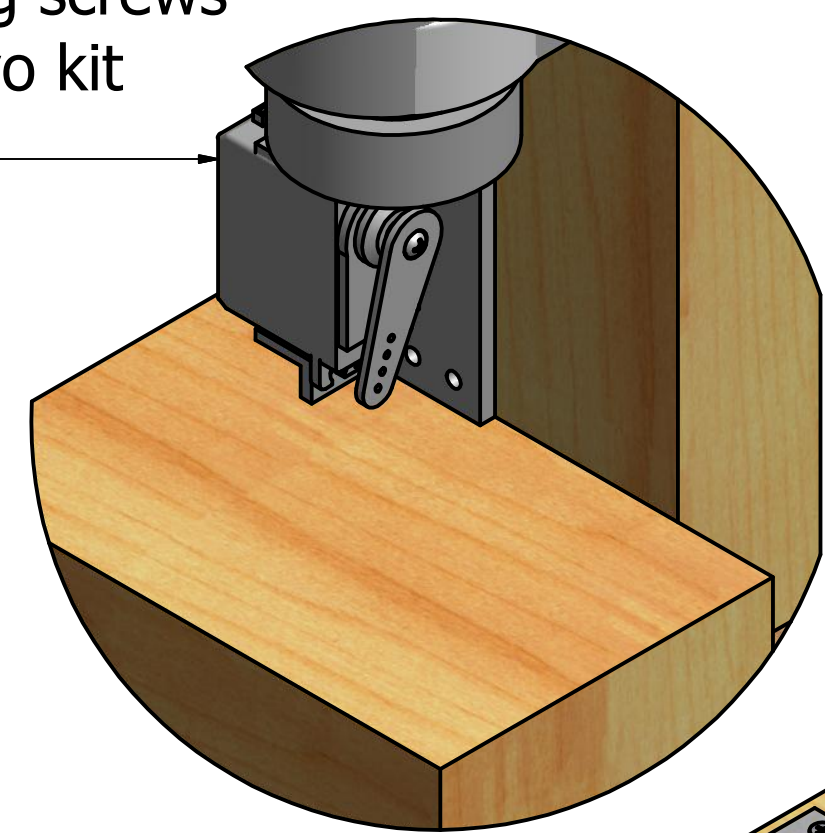
Install Feeder Servo Bracket (printed part) using #6 Wood Screws. Left & Bottom edges of bracket to be lined up flush to wood

DETAIL A
Step #1



Install Heavy Straight Servo Arm on Feeder Servo & mount servo on bracket using screws provided in servo kit

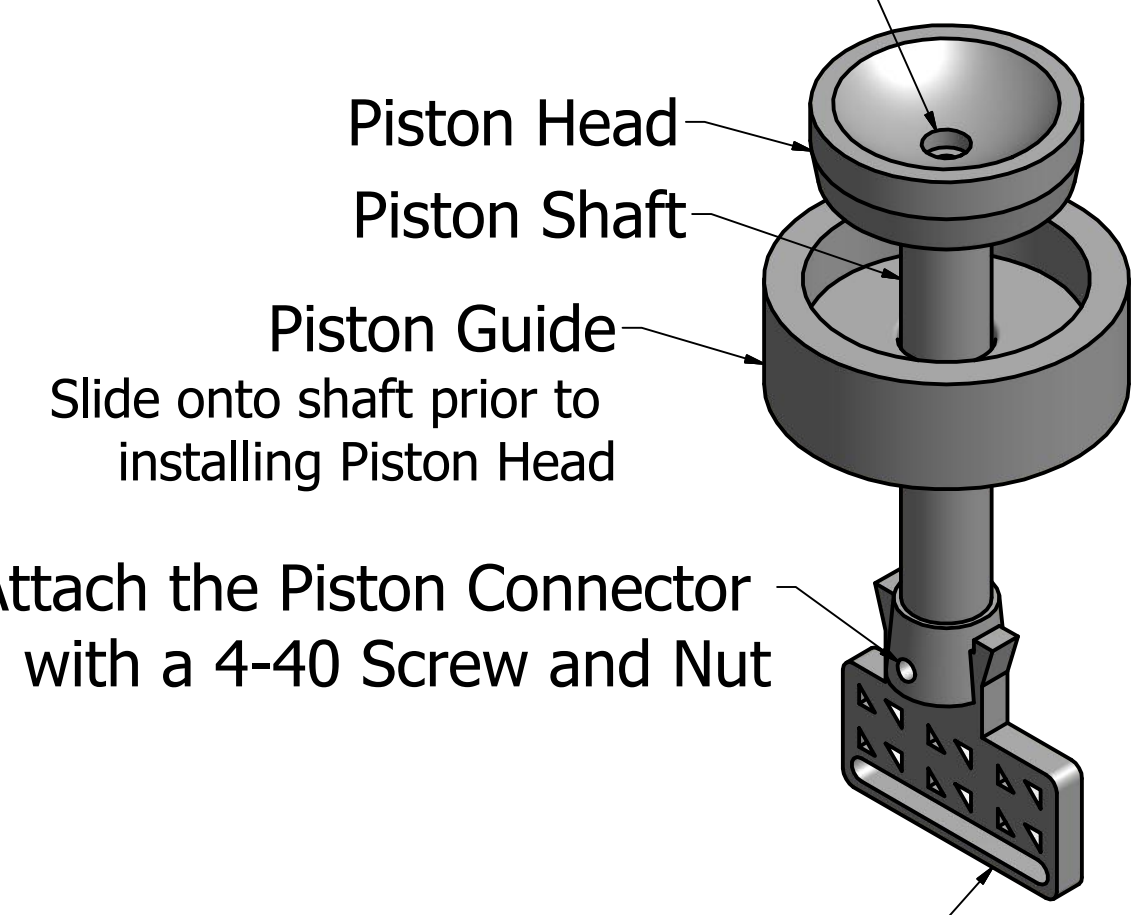
DETAIL A
Step #2



Feeder Piston Assembly

(All Printed Parts)

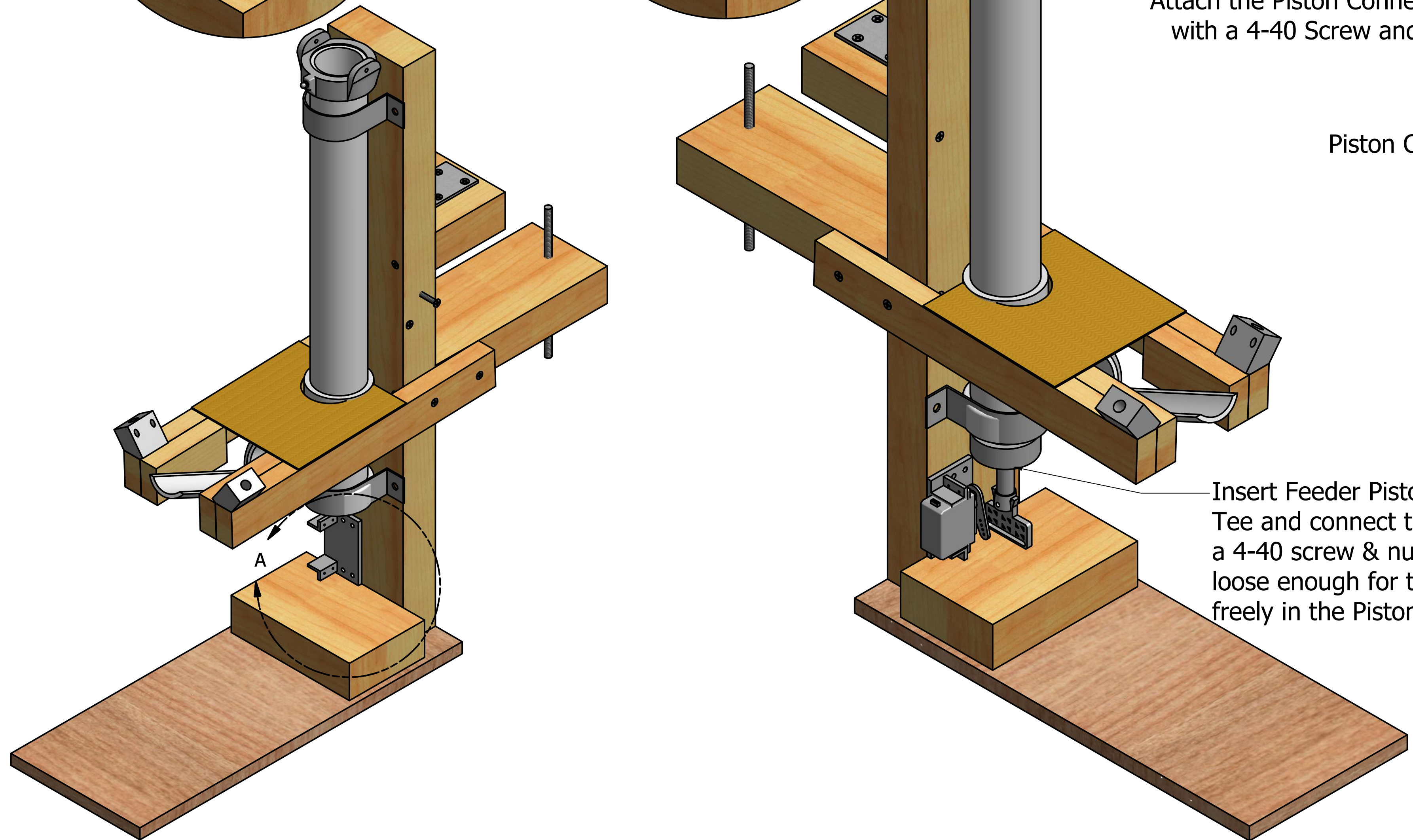
Attach the Piston Head to the Shaft with a #4 wood screw



Piston Head
Piston Shaft
Piston Guide
Slide onto shaft prior to installing Piston Head

Attach the Piston Connector with a 4-40 Screw and Nut

Piston Connector



Insert Feeder Piston Assembly into Tee and connect the servo arm with a 4-40 screw & nut. This must be loose enough for the screw to slide freely in the Piston Connector slot.