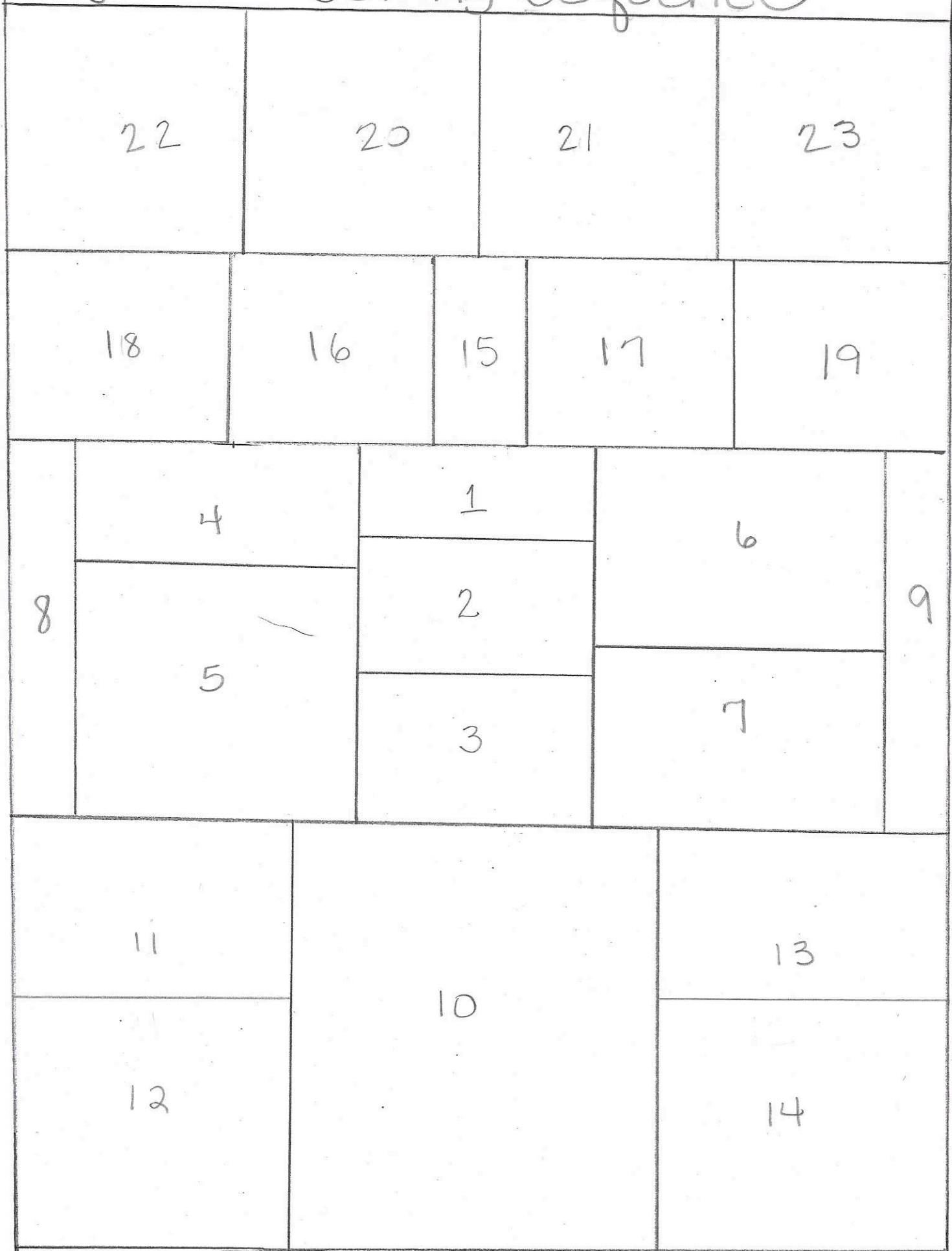


Diagram 1 - Sewing Sequence



Sew top and bottom borders, then side borders